

Date: Tuesday, 18/12/2007 7:55:46 AM  
 User: Linda Lacelle

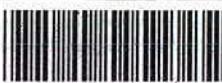
## Process Sheet

Sprint

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: PANEL		
Job Number	: 36401 <i>2</i>			Part Number	: D32452		
Estimate Number	: 10872			Drawing Number	: D3245 REV B		
P.O. Number	:			Project Number	: N/A		
This Issue	18/12/2007	S.O. No.	:	Drawing Revision	: B		
Prsht Rev.	: NC			Material	:		
First Issue	: / /			Due Date	: 10/01/2008		
Previous Run	: 35651			Qty:	2		
Written By	:			Um:	Each		
Checked & Approved By	:						
Comment	: Est. A 04.07.07 New issue KJ/JLM						
	Est Rev:b ECN 1052 07-10-31 DD verified by:						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M304S22GA	304/316 .032 Sheet <i>6.7536</i>
		<b>Comment:</b> Qty.: 0.8442 sf(s)/Unit Total : 5.0652 sf(s) 304/316 .032 Sheet Batch: <i>106419 18 07-12-18</i>
2.0	WATER JET	FLOW WATER JET
		<b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg D3245 ****prog.D3245-1-2**** Dwg Rev: <i>B</i> Prog Rev: <i>B</i> <i>18 07-12-18</i>
		<i>7</i> <i>1</i>
	2-Deburr if necessary	<i>18 07-12-18</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <i>18 07-12-18</i>
		<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		<i>4/2/08 X7</i>
		<b>Comment:</b> SECOND CHECK
5.0	BRAKE NC	NC BRAKE
		<b>Comment:</b> NC BRAKE Deburr if necessary C'sink as per Dwg D3245 Form D3245-1 as per Dwg D3245/Identify as D3245-1 <i>2</i>
		<i>ml 08/03/19 x 20</i>
		<i>8/3 08/03/14</i>
		<i>2</i> <i>7</i>

## Process Sheet

Order: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 36401

Part Number: D32452

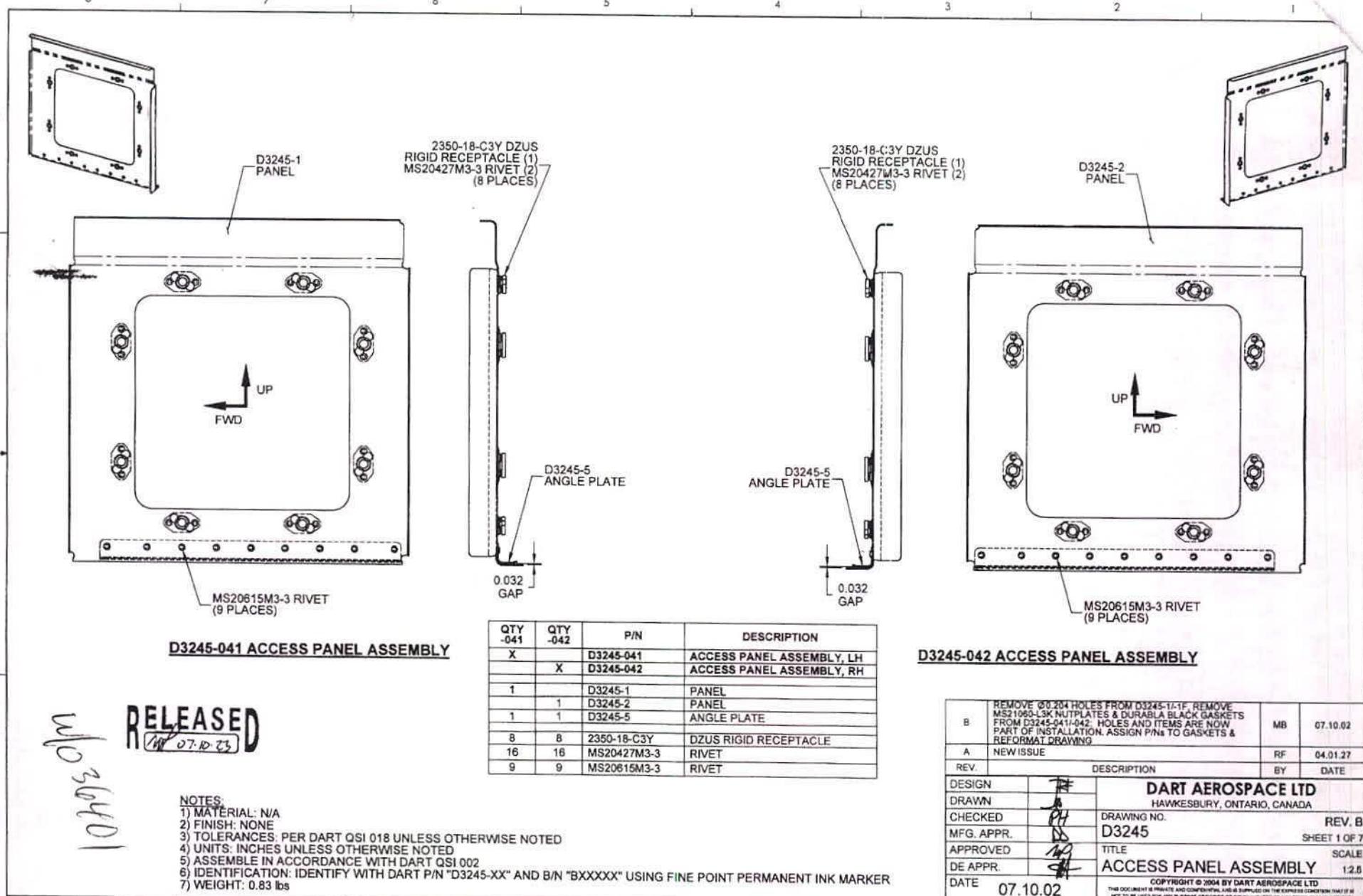
Job Number:

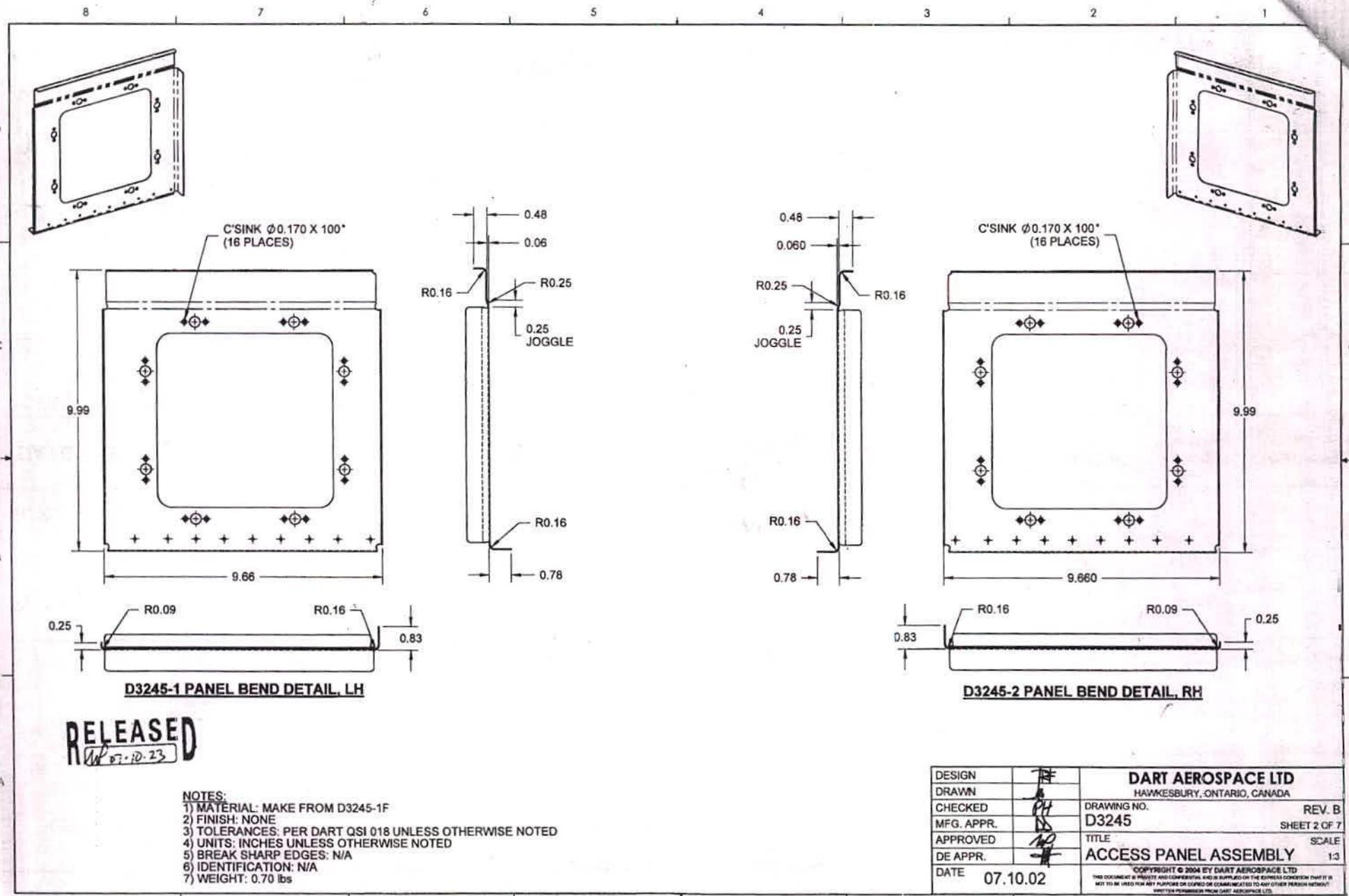


Seq. #:	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP
		<i>Sodolos (2)</i>
7.0	PACKAGING 1	PACKAGING RESOURCE #1
		<i>SB 08/09/03</i> (2)
8.0	QC21	FINAL INSPECTION/W/O RELEASE
		<i>08/09/03 JJ</i>
Comment: INSPECT WORK TO CURRENT STEP		
Comment: PACKAGING RESOURCE #1		
Identify and Stock Location: <i>GA</i>		
Comment: FINAL INSPECTION/W/O RELEASE		

Job Completion

*MF 08-09-03*





DESIGN	<i>TE</i>	DART AEROSPACE LTD
DRAWN	<i>4</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>PH</i>	DRAWING NO.
MFG. APPR.	<i>DA</i>	D3245
APPROVED	<i>DA</i>	REV. B
DE APPR.	<i>DA</i>	SHEET 2 OF 7
DATE	07.10.02	TITLE
		ACCESS PANEL ASSEMBLY
		SCALE
		1:3

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**AEROSPACE LTD**

**Work Order:**

36401

friction: PANEL

**Part Number:**

D.3245-2

Page 1 of 1

Inspection Dwg: D3245-2 Rev: B

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:

15

Date: 07-12-18

**Audited by:**

1

Date: 3/17/14

#### Prototype Approval:

2

Date: 1/27

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	